

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 17-4 PH / S17400 / TYPE 630 SS ROUND BAR  
PER AMS 5643 / ASTM A564  
GRAIN MUST BE ALONG LENGTH OF BAR  
MINIMUM YIELD TENSILE STRENGTH = 100 KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

SPECIFICATION: ASTM A564

PART NUMBER: M17-4-R | X.XXX | WHERE X.XXX = DIAMETER (IN INCHES)  
O.D.

EG. 3.0" DIAMETER BAR = M17-4-R3.000

Superseded

RELEASED  
2010-06-29

|            |   |  |              |
|------------|---|--|--------------|
| B          | REFORMAT DWG, S17400/TYPE 630 ADDED TO PURCHASE MATERIAL (ZN D8-1), ADD A564 SPEC (C8-1), REF PAR 08-020A | VS   | 10.05.20     |
| A          | NEW ISSUE   | CP   | 05.03.16     |
| REV.       | DESCRIPTION   | BY   | DATE         |
| DESIGN     | VS  | DART AEROSPACE LTD   |              |
| DRAWN      | VS  | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    | VS  | DRAWING NO.  | REV. B       |
| MFG. APPR. | VS  | M17-4-R  | SHEET 1 OF 1 |
| APPROVED   | VS  | TITLE  | SCALE        |
| DE APPR.   | VS  | 17-4 SS.ROUND BAR  | NTS          |
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